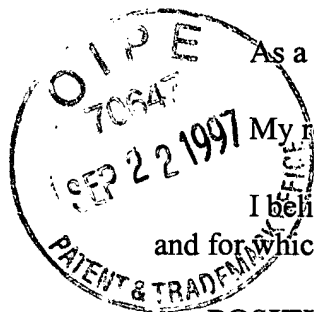


DECLARATION AND POWER OF ATTORNEY



As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name;

I believe I am the an original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the entitled:

POSITION-BASED INTEGRATED MOTION CONTROLLED CURVE SAWING

the specification of which:

_____ is attached hereto; or,
X was filed on March 21, 1997 as Application Serial No. 08/822,947;
and was amended on _____. (if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge my duty to disclose to the Patent and Trademark Office all information known to me which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)

**Priority
Claimed**

_____ (Number)	_____ (Country)	_____ (Date of Filing)	_____ Yes	_____ No
-------------------	--------------------	---------------------------	--------------	-------------

_____ (Number)	_____ (Country)	_____ (Date of Filing)	_____ Yes	_____ No
-------------------	--------------------	---------------------------	--------------	-------------

I claim the benefit, under 35 U.S.C. §120, of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of 35 U.S.C. §112, I acknowledge the duty to disclose material information as defined in 37 C.F.R. §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

08/822,947 "46T" 03/21/97

Pending United States applications

Serial No. 60/013,803, filed March 21, 1996;

Serial No. 60/015,825, filed April 17, 1996; and

Serial No. 60/025,086, filed August 30, 1996.

I hereby appoint:

<u>NAME</u>	<u>Reg. No.</u>	<u>NAME</u>	<u>Reg. No.</u>
Andrew E. Taylor	17,000	Douglas E. Jackson	28,518
Walter C. Gillis	22,086	B. Aaron Schulman	31,877
Marvin Petry	22,752	Linda R. Poteate	36,255
Thomas P. Sarro	19,396	Harold L. Novick	26,011
Ross F. Hunt, Jr.	24,082	Kevin J. Dunleavy	32,024
William E. Jackson	24,016	Paul A. Roberts	P40,289

all of the firm of LARSON & TAYLOR, 727 23rd Street South, Arlington, Virginia, telephone no. (703) 920-7200, facsimile no. (703) 892-8428, my attorneys, jointly and individually, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that wilful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such wilful false statements may jeopardize the validity of the application or any patent issuing thereon.

Full name of sole
or first Inventor:

Joe B. Kennedy 1-00

Inventor's signature:

Joe B Kennedy

Date:

Sept. 2, 1997

Residence Address: Salmon Arm, British Columbia, Canada

Citizenship:

United States of America CAX

Post Office Address: P.O. Box 8

3550 - 45th Street, S.E.

Salmon Arm, British Columbia, Canada

V1E 4N2

over →

0822947-032197

Full name of second Inventor: Roland Davyduke 2-00

Inventor's signature:

Date:

Residence Address: Salmon Arm, British Columbia, Canada

Citizenship:

Canadian

Post Office Address:

P.O. Box 8
3550 - 45th Street, S.E.
Salmon Arm, British Columbia, Canada
V1E 4N2

Full name of third Inventor: James G. Jackson 3-00

Inventor's signature:

Date:

Residence Address: Salmon Arm, British Columbia, Canada

Citizenship:

Canadian

Post Office Address:

P.O. Box 8
3550 - 45th Street, S.E.
Salmon Arm, British Columbia, Canada
V1E 4N2

Full name of fourth Inventor: James G. Hannebauer 4-00

Inventor's signature:

Date:

Residence Address: Salmon Arm, British Columbia, Canada

Citizenship:

Canadian

Post Office Address:

P.O. Box 8
3550 - 45th Street, S.E.
Salmon Arm, British Columbia, Canada
V1E 4N2

→
over

26 FEB 00 14 52 2330

Full name of fifth Inventor:

William R. Newnes

5-00

Inventor's signature:

[Signature]

Date:

SEPT 4, 1997

Residence Address:

Salmon Arm, British Columbia, Canada

Citizenship:

Canadian

CAX

Post Office Address:

P.O. Box 8
3550 - 45th Street, S.E.
Salmon Arm, British Columbia, Canada
V1E 4N2

Full name of sixth Inventor:

Brian Stroud

6-00

Inventor's signature:

[Signature]

Date:

2nd SEP 1997

Residence Address:

Salmon Arm, British Columbia, Canada

Citizenship:

Canadian

CAX

Post Office Address:

P.O. Box 8
3550 - 45th Street, S.E.
Salmon Arm, British Columbia, Canada
V1E 4N2

Full name of seventh Inventor:

John Sergeant

7-00

Inventor's signature:

[Signature]

Date:

SEP. 2/97

Residence Address:

Salmon Arm, British Columbia, Canada

Citizenship:

Canadian

CAX

Post Office Address:

P.O. Box 8
3550 - 45th Street, S.E.
Salmon Arm, British Columbia, Canada
V1E 4N2